

Safety Data Sheet

Material Name: Poco Graphite Synthetic Graphite - Copper Impregnated - EDM Grade

SDS ID: 0133 (KOREA)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product Identifier**Material Name**

Poco Graphite Synthetic Graphite - Copper Impregnated - EDM Grade

Product Description

This SDS covers the following EDM Grades: EDM-C3, EDM-C200.

Product Use

EDM Machining

Restrictions on Use

None known.

Supplier Information

인테그리스 코리아 Ltd.

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SECTION 2: Hazards identification

Hazard/Risk Classification

None needed according to classification criteria.

Label elements**Hazard symbols**

None needed according to classification criteria.

Signal word

None needed according to classification criteria

Hazard/Risk Statement

None needed according to classification criteria.

Precautionary statements**Prevention**

None needed according to classification criteria.

Response

None needed according to classification criteria.

Storage

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None needed according to classification criteria.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations (depending on the information set out in the Waste Control Act).

Potential Environmental Effects

Very toxic to aquatic life with long lasting effects.

Other Hazards Which Do Not Result in Classification

When processed by milling, grinding, welding, melting, sawing, brazing, burning or other similar processes the generated dust, fines, fume or mist may pose a hazard through inhalation, ingestion or by eye or skin contact. May form combustible dust concentrations in air (during handling or processing). Small chips and dust generated by processes may be environmentally hazardous and toxic to aquatic life. SECTION 16: Other information.

SECTION 3: Composition / information on ingredients

CAS	Chemical name	Other Names	Percent
7782-42-5	Graphite	--	40-50
7440-50-8	Copper	--	50-60

Impurities and stabilizing additives contributing to the GHS Classification

None

SECTION 4: First aid measures**Eye contact**

Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Then get immediate medical attention.

Skin contact

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Inhalation

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

Ingestion

If swallowed, get medical attention.

Most Important Symptoms/Effects**Symptoms: Immediate**

respiratory tract irritation

Symptoms: Delayed

liver damage

Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

SECTION 5: Firefighting measures**Suitable extinguishing media**

Use extinguishing agents appropriate for surrounding fire.

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Unsuitable Extinguishing Media

None known.

Specific hazards arising from the chemical

Negligible fire hazard. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Protective Equipment and Precautions for Firefighters

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

Fire Fighting Measures

Move container from fire area if it can be done without risk. Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. Use extinguishing agents appropriate for surrounding fire. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. Avoid inhalation of material or combustion by-products. Dike for later disposal.

Combustion

oxides of carbon, oxides of copper

SECTION 6: Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Wear personal protective clothing and equipment. Minimize dust generation and accumulation. Keep unnecessary people away, isolate hazard area and deny entry. Provide adequate ventilation. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Non-sparking tools should be used when working with dust. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Environmental precautions

Avoid release to the environment. Collect spillage.

Methods for Containment

Do not touch or walk through spilled material. Stop leak if possible without personal risk. Keep unnecessary people away, isolate hazard area and deny entry. If sweeping of a contaminated area is necessary, use a dust suppressant agent. Collect spill using a vacuum cleaner with a HEPA filter or wet and scoop up dry spills. Avoid sweeping spilled dry material. Eliminate ignition sources including sources of electrical, static or frictional sparks. Keep out of water supplies and sewers. Prevent entry into waterways, sewers, basements, or confined areas. Avoid accumulation of airborne dusts. Small spills: Move containers away from spill to a safe area. Vacuum or sweep up material and place in a designated, labeled waste container. Large spills: If emergency personnel are unavailable vacuum or carefully scoop up spilled materials and place in an appropriate container for disposal. Avoid creating dusty conditions and prevent wind dispersal.

SECTION 7: Handling and storage**Precautions for safe handling**

Do not breathe dust. Wash thoroughly after handling. Do not eat, drink, or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions.

Conditions for safe storage, including any incompatibilities

None needed according to classification criteria.

Store and handle in accordance with all current regulations and standards. Keep separated from incompatible substances. Maintain graphite blocks in stable position. Any machine generated dust should be maintained in

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closed container. Maintain blocks as shipped, no specific handling or storage identified. Dust or powder from machining process should be kept in closed container.

Incompatible Materials

acids, oxidizing materials

SECTION 8: Exposure controls/personal protection

Exposure Guidelines

Component Exposure Limits

Graphite	7782-42-5
Korea:	2 mg/m ³ TWA (synthetic, except graphite fibers) respirable fraction
ACGIH:	2 mg/m ³ TWA (all forms except graphite fibers) respirable particulate matter
Copper	7440-50-8
Korea:	2 mg/m ³ STEL as Cu dust and mist
	1 mg/m ³ TWA as Cu dust and mist ; 0.1 mg/m ³ TWA as Cu fume
ACGIH:	0.2 mg/m ³ TWA fume

ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)

There are no biological limit values for any of this product's components.

Appropriate engineering controls

Provide local exhaust or process enclosure ventilation system. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Ensure compliance with applicable exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

Eye/face protection

When contacted directly to the applicable substance or with possible exposure, ensure to wear the required protective goggle/face shield certified by the Korea Occupational Safety and Health Agency (KOSHA).
Install eyewash and emergency shower facility near the work area.

Skin and Body Protection

When contacted directly to the applicable substance or with possible exposure, ensure to wear the required protective clothing certified by the Korea Occupational Safety and Health Agency (KOSHA).

Hand protection

When contacted directly to the applicable substance or with possible exposure, ensure to wear the required safety gloves certified by the Korea Occupational Safety and Health Agency (KOSHA).

Protective Materials

No data available.

Respiratory Protection

SCBA with full face piece should be available in case of emergency.

Further information

No data available.

SECTION 9: Physical and chemical properties
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Appearance	gray to black solid block
Physical State	solid
Physical Form	solid block
Color	gray to black
Odor	odorless
Odor Threshold	Not available
pH	Not available
Melting Point	1083 °C (Copper)
Freezing point	Not available
Boiling Point	Not available
Boiling Point Range	Not available
Flash Point	(Not flammable)
Evaporation Rate	Not available
Flammability (solid, gas)	Not flammable.
Upper Explosive Limit	Not available
Lower Explosive Limit	Not available
Vapor Pressure	Not available
Solubility (Other)	Not available
Water Solubility	(Insoluble)
Vapor Density (air=1)	Not available
Specific Gravity (water=1)	Not available
Partition coefficient: n-octanol/water	Not available
Autoignition Temperature	Not available
Decomposition temperature	Not available
Viscosity	Not available

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Molecular Weight	Not available
Density	2.8 - 3.5 g/cc
Sublimation	3648.9 °C (graphite)

Other information

No additional information is available.

SECTION 10: Stability and reactivity**Reactivity**

No reactivity hazard is expected.

Chemical stability

Stable at normal temperatures and pressure.

Possibility of Hazardous Reactions

Will not polymerize.

Conditions to avoid

Avoid accumulation of airborne dusts. Avoid contact with incompatible materials.

Materials to Avoid (Incompatibilities)

acids, oxidizing materials

Hazardous Decomposition Products**Thermal decomposition products**

oxides of carbon, oxides of copper

SECTION 11: Toxicological information**Information on Likely Routes of Exposure****Inhalation**

irritation

Skin

No information on significant adverse effects.

Eye

No information on significant adverse effects.

Ingestion

liver damage

Health Hazards**Acute and Chronic Toxicity****Component Analysis - LD50/LC50**

The components of this material have been reviewed in various sources and no selected endpoints have been identified.

Acute Toxicity Estimate

No data available.

Immediate Effects

respiratory tract irritation

Delayed Effects

liver damage

Skin corrosive/irritant

No information on significant adverse effects.

Serious eye damage/irritation

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No information on significant adverse effects.

Respiratory Sensitization

No data available.

Dermal Sensitization

No data available.

Carcinogenicity

Not applicable based on available data.

Component Carcinogenicity

None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA

Mutagenic Data

Not applicable based on available data.

Reproductive Effects Data

Not applicable based on available data.

Specific Target Organ Toxicity - Single Exposure

respiratory system

Specific Target Organ Toxicity - Repeated Exposure

liver

Aspiration hazard

No data available.

Medical Conditions Aggravated by Exposure

liver disorders, respiratory disorders

Additional Data

No data available.

SECTION 12: Ecological information

Ecotoxicity

Very toxic to aquatic life with long lasting effects.

Component Analysis - Aquatic Toxicity

Copper	7440-50-8
Fish:	LC50 96 h Pimephales promelas 0.0068 - 0.0156 mg/L; LC50 96 h Pimephales promelas <0.3 mg/L [static]; LC50 96 h Pimephales promelas 0.2 mg/L [flow-through]; LC50 96 h Oncorhynchus mykiss 0.052 mg/L [flow-through]; LC50 96 h Lepomis macrochirus 1.25 mg/L [static]; LC50 96 h Cyprinus carpio 0.3 mg/L [semi-static]; LC50 96 h Cyprinus carpio 0.8 mg/L [static]; LC50 96 h Poecilia reticulata 0.112 mg/L [flow-through]
Algae:	EC50 72 h Pseudokirchneriella subcapitata 0.0426 - 0.0535 mg/L [static] EPA ; EC50 96 h Pseudokirchneriella subcapitata 0.031 - 0.054 mg/L [static] EPA
Invertebrate:	EC50 48 h Daphnia magna 0.03 mg/L [Static] EPA

Persistence and degradability

No data available for the mixture.

Bioaccumulative Potential

No data available for the mixture.

Mobility in soil

No data available for the mixture.

Other adverse effects

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No data available.

SECTION 13: Disposal considerations

Disposal Methods

Dispose in accordance with Waste Control Act.

Disposal Precaution

Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

IATA Information:

UN#: Not regulated

ICAO Information:

UN#: Not regulated

IMDG Information:

UN#: Not regulated

International Bulk Chemical Code

This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

Special precautions

None

SECTION 15: Regulatory information

Korea Regulations

Industrial Safety and Health Act

Graphite	7782-42-5
Harmful Agents Subject to Work Environment Monitoring (Measurement Cycle: 6 months):	
Dust:	Present
Occupational exposure limit values:	
TWA.	2 mg/m3 TWA (synthetic, except graphite fibers) respirable fraction Serial No. 716
Copper	7440-50-8
Hazardous Substances Subject to Control:	
Metals:	1 % cut-off value allowed in mixture
Harmful Agents Subject to Work Environment Monitoring (Measurement Cycle: 6 months):	

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Metals:	1 % cut-off value allowed in mixture
Harmful Agents Subject to Workers Requiring Health Examination (Diagnostic cycle : 12 Months):	
Metals:	1 % maximum cut-off value allowed in mixture (dusts, fume, mists)
Occupational exposure limit values:	
TWA.	1 mg/m ³ TWA as Cu dust and mist Serial No. 010 ; 0.1 mg/m ³ TWA as Cu fume Serial No. 011
STEL	2 mg/m ³ STEL as Cu dust and mist Serial No. 010

Chemicals Control Act (CCA)

None of the substances are regulated under the Chemicals Control Act.

Dangerous Materials Safety Control Act

This product is not regulated under the Dangerous Materials Safety Control Act.

Waste Management Act

Designated Waste

Other requirements in domestic and other countries

No data available.

Component Analysis - Inventory

Graphite (7782-42-5)

US	CA	EU	AU	PH	JP - ENC S	JP - ISH L	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	No	Yes	Yes	Yes	Yes	Yes

Copper (7440-50-8)

US	CA	EU	AU	PH	JP - ENC S	JP - ISH L	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW	VN (Draft)
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	No	Yes	Yes	Yes	Yes	Yes

SECTION 16: Other information

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NFPA Ratings

Health: 2 Fire: 0 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Information sources and references

No data available.

Summary of Changes

11/1/2017 - Update to Section(s) 3, 4, 8, 11. Section 3 update: Replaced CAS #7440-44-0 with CAS #7782-42-5.

Preparation Date

05/13/2016

Revision date

11/1/2017

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL) , KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX - Mexico; NDSL - Non-Domestic Substance List (Canada); NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL - Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH - Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TCCA - Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW - Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN NCI (Draft) - Vietnam National Chemicals Inventory (NCI) (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada) .

Other Information**Disclaimer:**

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When processed by milling, grinding, welding, melting, sawing, brazing, burning or other similar processes the generated dust, fines, fume or mist may pose a hazard through inhalation, ingestion or by eye or skin contact. Combustible Dust; Specific Target Organ Toxicity - Single Exposure Category 3: respiratory system; Specific Target Organ Toxicity - Repeated Exposure Category 1: liver; Hazardous to the Aquatic Environment - Acute Category 1; Hazardous to the Aquatic Environment - Chronic Category 1.